Spring-Fast® Mil Spec Composite Grommet Edging Cage Code: 0HES0



Mil Spec qualified Spring-Fast is the fastest, safest, most reliable way to protect wires, cables, and tubing from abrasion. It locks on with finger pressure in seconds, eliminating solvents, adhesives, ancillary materials and volatile organic compound (VOCs). Installs continuously and is very flexible for use on straight edges and sharp inside and outside corners.



Features and Benefits:

- NASM22529 qualified
- FAA approved
- Eliminates adhesives
- Eliminates major environmental and safety concerns
- Adapts to a wide range of material thicknesses and applications
- For straight edges and inside and outside corners
- FAR 25.601, FAR 25.853, Cage Code: 0HES0
- UL94 V-0 compliant
- RoHS compliant
- National stock numbers available

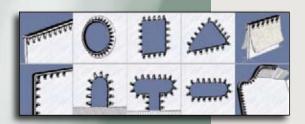
Applications:

- Airframe Structure
- Military Tactical Vehicles
- Auxiliary Power Units
- Avionic Instruments
- In-flight Entertainment
- Bulkheads
- Seating
- Dashboard
- Lightening Holes
- Tail Section
- Radar Systems
- Flight Refueling
- Land and Armaments
- Wing Ribs



Temperature Range	-40°F ~ 185°F (-40°C ~ 85°C)
Voltage Breakdown 60 Hz	1500 V
Flammability	FAR 25.601, FAR 25.853 MIL-STD-202F Method 111A
Random Shock and Vibration	MIL-STD-1344 Method 2005.1 Test Condition VI, Letter J Overall rms G 41.7
Salt Spray Testing	2000 hours minimum MIL-STD-202F Method 101D











The information contained in this data sheet is based on our experience to date and is believed to be reliable. It is intended as a guide for use by persons having technical skill at their discretion and risk. We do not guarantee favorable result or assume any liability in connection with its use. Dimensions contained herein are for reference purposes only. For specific dimensional requirements, consult the factory. This publication is not to be taken as license to operate under, or recommendation to infringe upon any existing patents. This supersedes and voids all previous literature, etc. Device Technologies, Inc. expressly disclaims any and all express or implied warranties concerning its products including without limitation, warranty of fitness for a particular purpose and warranty of merchantability.

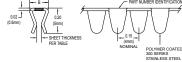
MS-0709/2M

Part Numbers **Cut Lenaths**

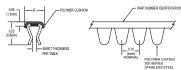
Military Standard		MIL-STD Cross	Sheet Thickness A		Unit Length L		Width B		DTi Cage Code 0HES0		Nominal Hole Diameter
Part Number	Dash Variation	Reference	Inches	mm	foot	m	Inches	mm	Part N	umber	Reference
	-1R-25	MS21266-1 0.015"-0.052"	0.025	0.60	25	7.6	0.14	3.56	T1-0025		2.000
	-1R-100		0.036	0.90	100	30.5			T1-0100	-ER0602	2.250
	-2R-25	MS21266-2 0.052"-0.085"	0.036	0.90	25	7.6			T2-0025		2.500
	-2R-100		0.063	1.60	100	30.5			T2-0100		2.750
	-3R-25		0.059	1.50	25	7.6			T3-0025		3.000
	-3R-100		0.074	1.90	100	30.5			T3-0100		3.250
	-4R-25	MS21266-3 0.085"-0.128"	0.070	1.80	25	7.6	0.19	4.83	T4-0025		3.500
	-4R-100		0.093	2.40	100	30.5			T4-0100		3.750
M22529/1	-5R-25		0.090	2.30	25	7.6			T5-0025		4.000
	-5R-100		0.111	2.80	100	30.5			T5-0100		4.250
	-6R-25		0.105	2.70	25	7.6			T6-0025		4.500
	-6R-100	-	0.134	3.40	100	30.5			T6-0100		4.750
	-7R-25	MS21266-4 0.128"-0.192"	0.178	4.50	25	7.6	0.25	0.05	T7-0025		5.000
	-7R-100		0.198	5.00	100	30.5		6.35	T7-0100		5.250
	-8R-25	MS21266-5 0.192"-0.255	0.240	6.10	25	7.6	0.32	0.40	T8-0025		5.500
	-8R-100		0.260	6.60	100	30.5		8.13	T8-0100		5.750
	-nC-85	-	-	-	12.75"	324mm	-	-	Tn-0085	-EC0602	6.000
	-1R-25	MS21266-1 0.015"-0.052"	0.025	0.60	25	7.6	- 0.20	5.10	BT1-0025	-ER0602	Dimensions i
	-1R-100		0.036	0.90	100	30.5			BT1-0100		
	-2R-25	MS21266-2 0.052"-0.085"	0.036	0.90	25	7.6			BT2-0025		M22520/4 C
	-2R-100		0.063	1.60	100	30.5			BT2-0100		M22529/1 G
M22529/2	-3R-25		0.059	1.50	25	7.6			BT3-0025		0.02 0.20 (0.5mm) (5mm)
	-3R-100		0.074	1.90	100	30.5			BT3-0100		(James)
	-4R-25	MS21266-3 0.085*-0.128*	0.070	1.80	25	7.6	0.24	6.10	BT4-0025		PER TABLE
	-4R-100		0.093	2.40	100	30.5			BT4-0100		
	-5R-25		0.090	2.30	25	7.6			BT5-0025		
	-5R-100		0.111	2.80	100	30.5			BT5-0100		M22529/2 G
	-6R-25		0.105	2.70	25	7.6			BT6-0025		0.05 (1.3mm) B POLY
	-6R-100		0.134	3.40	100	30.5			BT6-0100		0.23 (5.8mm)
	-7R-25	MS21266-4 0.128"-0.192"	0.178	4.50	25	7.6	0.32		BT7-0025		SHEET THICKNES PER TABLE
	-7R-100		0.198	5.00	100	30.5		8.10	BT7-0100		
	-8R-25	MS21266-5 0.192"-0.255	0.240	6.10	25	7.6	0.38		BT8-0025	1	
	-8R-100		0.260	6.60	100	30.5		9.70	BT8-0100		Due to sheet this
	-nC-85	-	-	-	12.75"	324mm	-	-	BTn-0085	-EC0602	end user should when sheet thick
MF	F-100		,	Full By	nass She	ars			#8	30	grommet chosen,

out Lengths							
Nominal Hole	Cut Lengths						
Diameter Reference	L Length	Number of Castles					
2.000	6.00	40					
2.250	6.90	46					
2.500	7.65	51					
2.750	8.40	56					
3.000	9.15	61					
3.250	10.05	67					
3.500	10.80	72					
3.750	11.55	77					
4.000	12.30	82					
4.250	13.20	88					
4.500	13.95	93					
4.750	14.70	98					
5.000	15.45	103					
5.250	16.35	109					
5.500	17.10	114					
5.750	17.85	119					
6.000	18.60	124					
Dimensions in inches per NASM22529							

Grommet



Grommet



hickness tolerances and finishes, determine product sizes by trial. ckness is at the maximum for the sen, end user may use a rubber mallet to set, or try the next size larger grommet.

Ordering Examples

Cut Lengths <u>M22529/1 - 1 C - 85</u> **Uncushioned Grommet** 0.025" ~ 0.036" Sheet thickness: (0.6mm ~ 0.9mm) Factory pre-cut length Number of castles, 12.75" (32.4mm)

Reels <u>M22529/2</u> - <u>4</u> <u>R</u> - <u>25</u> **Cushioned Grommet** 0.070" ~ 0.093" Sheet thickness: (1.8mm ~ 2.4mm) Length: 25' (7.6m)

Ordering Options:

- 25' (7.6m) or 100' (152m)
- Factory pre-cut lengths
- Bulk or private branded kits
- 840R Roll-Fast™ installation tool
- MFE-100 Full Bypass Shears
- 860GSB Spring-Fast® Cut to Length Scale

I.S. EN ISO 9001:2008 • AS9100-B/ISO 9001:2008 Certified. Registration No. AS19.4480

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